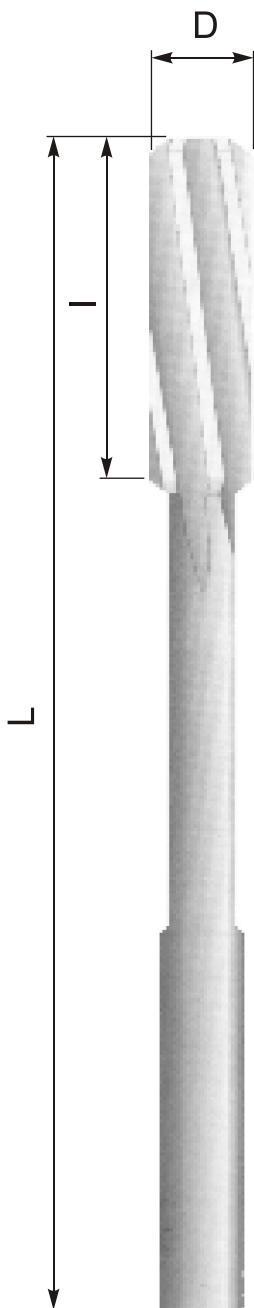


## STRAIGHT SHANK MACHINE REAMERS, HSS

### APPLICATION

Machining precise cylindrical holes after pre-drilling, countersinking or boring in steel, steel casting - alloyed and unalloyed, grey cast iron and malleable cast iron, light and non-ferrous metals, synthetics etc.  
Accuracy - 8, quality - up to 6 and roughness Ra 2.5 up to 0.16. Removal of addition - 0.05 - 0.4 mm diam.



### TECHNICAL DATA

<b>Material</b>	HSS (1.3343)	
<b>Point angle</b>	4ε46ε -for hard and fragile materials	
	14ε416ε -for soft and elastic materials	
<b>Hand of cut</b>	Right	
<b>Overall dimensions, mm</b>		
<b>D</b>	<b>L</b>	<b>I</b>
4	75	19
4,5	80	21
5	86	23
5,5	93	26
6	93	26
7	109	31
8	117	33
9	125	36
10	133	38
11	142	41
12	151	44
13	151	44
14	160	47
15	162	50
16	170	52