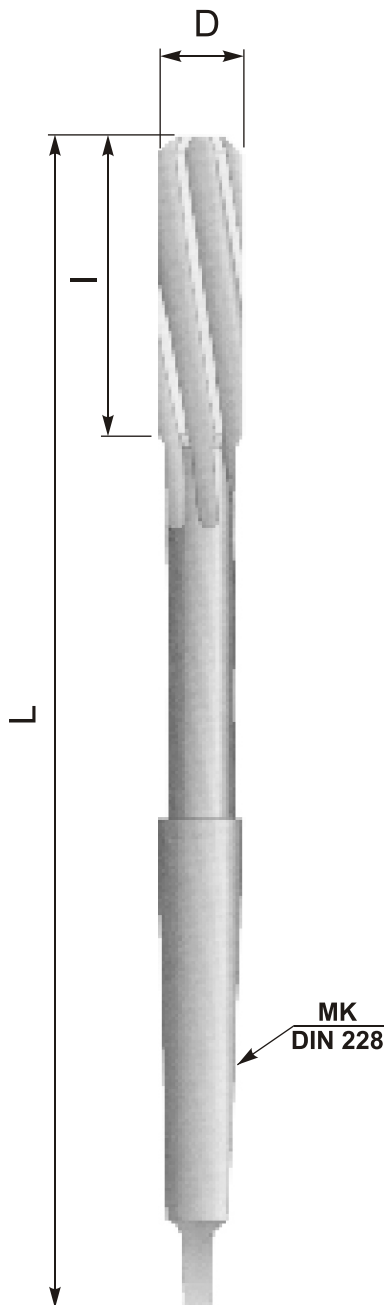


TAPER SHANK MACHINE REAMERS, HSS

APPLICATION

Machining precise cylindrical holes after pre-drilling, countersinking or boring in steel, steel casting - alloyed and unalloyed, grey cast iron and malleable cast iron, light and non-ferrous metals, synthetics etc.
Accuracy - 8, quality - up to 6 and roughness Ra 2.5 up to 0.16. Removal of addition - 0.05 - 0.4 mm diam.



TECHNICAL DATA

Material		HSS (1.3343)	
Point angle		4ε46ε -for hard and fragile materials	
		14ε416ε -for soft and elastic materials	
Hand of cut		Right	
Overall dimensions, mm			
D	L	I	MK
7	150	31	1
8	156	33	
9	162	36	
10	168	38	
11	175	41	
12	182	44	
13		47	
14	189	47	2
15	204	50	
16	210	52	
17	214	54	
18	219	56	
19	223	58	
20	228	60	3
22	237	64	
24	268	68	
25		70	
26	273	70	
28	277	71	
30	281	73	4
32	317	77	
34	321	78	
35		79	
36	325	79	
38	329	81	
40		82	
42	333	82	
44	336	83	
45		84	
46	340	84	
48	344	86	
50		86	