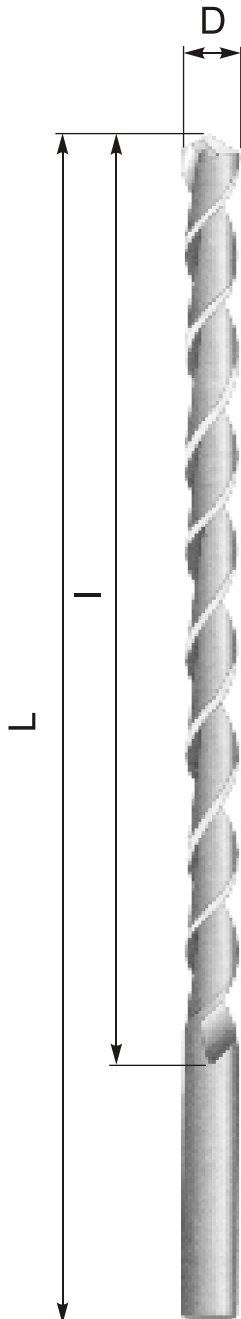


SCREW DRILLS WITH STRAIGHT SHANK - EXTENDED, HSS

APPLICATION

Drilling and enlarging of pre-drilled cast or stamped holes in alloyed and unalloyed steel, cast iron-gray and malleable light and non-ferrous metals, synthetics, etc.



TECHNICAL DATA

Material		HSS (1.3343)						
Point angle		118 °						
Point grinding		Normal						
Diameter tolerance		h8						
Class of accuracy		Normal						
Execution		right-hand cutting						
Overall dimensions, mm								
D	L	I	D	L	I	D	L	I
8	165	109	9,8	184	121	12,5	205	134
8,1			9,9			12,7		
8,2			10			12,8		
8,3			10,1			13		
8,4			10,2			13,2		
8,5			10,3			13,5	214	140
8,6	175	115	10,4	195	128	13,8		
8,7			10,5			14		
8,8			10,6			14,25		
8,9			10,7			14,5		
9			10,8			14,75		
9,1			10,9			15	227	149
9,2	11	15,5						
9,3	11,2	16						
9,4			11,5			17	235	154
9,5			11,8			18	241	158
9,6	184	121	12	205	134	19	247	162
9,7			12,2			20	254	166